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BASKIN ENGINEERING RM 64 A 64 C 69 D

April 15,2005

Site Survey Report Vibration, EMI and Acoustics

Rm 64

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Prepared for

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• Introduction

The purpose of this measurement survey was to establish the floor vibration, the electromagnetic interference (EMI) and the acoustic intensity levels at the candidate locations for the proposed Hitachi S4800 Scanning Electron Microscope.

Instrumentation

The instrumentation utilized to conduct the testing is itemized below:

Spectrum Analyzer Data Physics ACE DP-104

Accelerometer Wilcoxon Research 731A seismic accelerometer,

Serial Number 1561 & 1568, 1000 Volt per G

AC EMI MSI Magcheck 95, 1.0 millivolt per milligauss

DC EMI MEDA u-Mag # 3267 Fluxgate Sensor

Microphone RS 33-2050

All instrumentation and the spectrum analyzer are currently calibrated with documentation in place traceable to the National Institute of Standards and Technology.

The analyzer has a low range sensitivity to -130 dB referenced to 1 volt.

Procedures

Vibration measurements were made on the floor in three directions at the locations where the scanning electron microscope is proposed to be located. The EMI and sound pressure measurements were made approximately four feet above the floor.

The Peak-Peak acceleration measurements were made at a bandwidth of 250 hertz. Power spectra functions of displacement are produced from the acceleration measurements by double integration. The displacement spectra with 250 hertz bandwidth, were taken and recorded on the disk of the analyzer.

The RMS EMI measurements were performed at a bandwidth of 625 hertz. Power spectra functions of EMI in three directions were recorded on disk for later processing and plotting.

The acoustic levels were measured with a calibrated microphone and the dBA and dBC levels were recorded and reported for each site.

All measurements were recorded on the internal disk of the analyzer for later processing. Measurements were taken under normal operating conditions.

The integrated displacement is calculated from the acceleration spectra by first dividing each amplitude value by the circular frequency (omega = 2*Pi*frequency) squared to obtain the

displacement spectra from the acceleration spectra and then integrating by computing the area under the curve. This method of calculation closely approximates the results obtained from an integrating analog displacement meter. It also accounts for both the broadband and narrow band displacement energy present in the floor spectra.

The test results are further summarized in the table(s) via peak to peak displacement, EMI (rms) values calculated from the power spectra functions and sound pressure level.

The measurement type, direction and measurement bandwidth are shown on each graph.

• Specifications

Vibration

Frequency Hz	μm p-p	
1.0	1.5	
1.5	0.4	
2.0	2.0	
2.5	2.0	
3 - 5	1.5	
6	2.0	
7	2.0	
8 - 10	2.0	

EMI: AC 0.1ut or 1 mg RMS

DC 0.05ut or 0.5mg

Acoustic Noise: < 75 DBC

Conclusions

Site 1 Baskin 64 DE

- 1. Vibration: Within published specification.
- 2. EMI: Within published specification.
- 3. Acoustical: Within published specification.
- 4. DC fields: No varying DC fields

Site 2 Baskin 64 C

- 5. Vibration: Within published specification.
- 6. EMI: Within published specification.
- 7. Acoustical: Within published specification.
- 8. DC fields: No varying DC fields

Site 3 Baskin 64 A

- 9. Vibration: Within published specification.
- 10. EMI: Within published specification.
- 11. Acoustical: Within published specification.
- 12. DC fields: No varying DC fields

	Vibration, EMI	and Acoustical Levels				
Site 1 Baskin 64 DE		•				
	Vibra	tion Levels				
Direction	Largest Displacemen	Largest Displacement, microns Peak-Peak Total Spect		Save		
	μm	Hz	RMS	Save		
X North - South	0.001	5.5	0.33			
Y East - West	0.001	5.3	0.33			
Z Vertical	0.001	24.2	0.72			
EMI						
	60 Hz RMS	180 Hz RMS	Total Spectra	Save		
	mGauss	mGauss	RMS	Bave		
X	0.1	0.01	0.21			
Y	0.1	0.01	0.24			
Z	0.1	0.02	0.15			
	DC Field (
X	Δ 0.05					
Y						
Z						
		oustics				
Level	56 dBA	5	8 dBC			
Site 2 Baskin 64 C						
	Vibra	tion Levels				
Direction	Largest Displacement, microns Peak-Peak Total Spectra			Carra		
Direction	μm	Hz	RMS	Save		
X North - South	0.001	5.6	0.65			
Y East - West	0.002	20.8	0.002			
Z Vertical	0.001	24.2	0.39			
		EMI :				
•	60 Hz RMS	180 Hz RMS	Total Spectra	Save		
	mGauss	mGauss	RMS	Save		
X	0.1	0.1	0.17	,		
Y	0.18	0.1	0.30			
· Z	0.13	0.05	0.24			
	DC Field Change, mC p-p					
X	Δ 0.17					
Y	Δ 0.03					
Z	$\Delta~0.04$					
T .		oustics				
Level	50 dBA	5	8 dBC			

Site 3 Baskin 64 A					
	Vibra	tion Levels	Page 100 mg/s		
Direction	Largest Displacement, microns Peak-Peak		Total Spectra	Corre	
	μm	Hz	RMS	Save	
X North - South	0.1	5.6	0.005		
Y East - West	0.1	20.9	0.005		
Z Vertical	0.1	20.6	0.40		
		EMI			
	60 Hz RMS	180 Hz RMS	Total Spectra	Save	
	mGauss	mGauss	RMS	Save	
X	0.69	0.10	0.72		
<u>Y</u>	0.24	0.05	0.28		
<u>Z</u>	0.08	0.05	0.15		
	DC Field Change, mG p-p				
X					
Y					
Z	Δ 0.01				
	Ac				
Level	60 dBA 6		3 dBC	**************************************	



















































